



DIGITAL MANUFACTURING PARAMETERS

DIGITAL PRINTING

Quantity: 25 copy minimum
Color(s): One-color or four-color
Type: Text and insert printing

| Paper Selections | Brightness | Opacity | PPI |
|--------------------|------------|---------|-----|
| 45# Natural Offset | 74 | 91 | 640 |
| 50# White Offset | 94 | 91 | 526 |
| 50# Natural Offset | 78 | 92 | 400 |
| 55# Natural Offset | 78 | 92 | 360 |
| 60# White Offset | 94 | 93 | 450 |
| 70# Gloss Coated | 94 | 92.5 | 630 |
| 70# Matte Coated | 94 | 93.5 | 540 |

Endsheet Options

80# Matching Cream or White

BINDING

Trim sizes: 4" x 7" through 9" x 12"
Bulk range: minimum 1/8" papercover
 minimum 1/4" hardcover
 maximum 2.0" for both
Bind styles: Adhesive hardcover
 Adhesive papercover

Headband Colors

| | | |
|-------|-------------|------------|
| White | Black/White | Black/Gold |
| Black | Blue/White | Red/Gold |
| | Red/White | |

Case Cover Choices*

Arlington Onyx Vellum
Arlington Indigo Vellum
Arlington Charcoal Linen
Arlington Khaki Linen
Sierra Medium Blue
Excel Kidskin Black
80# Rainbow Antique Sand
80# Rainbow Antique Black
80# Rainbow Antique Forest
80# Rainbow Antique Navy
80# Rainbow Antique Red
80# Rainbow Antique Maroon

Stamping Foils

General Roll Leaf Lustrofoil
Gold B22
Gold S145
Gold SD 513
Silver B5
Platinum S7
Metallic Red 88
Metallic Blue 64
Black 900
White 100
Red 420
Cream 110

**If a hardcover book is above 2" in bulk ONLY the 80# Rainbow selections above are available.*

COMPONENT PRODUCTION

Color(s): One-color through four-color

Component Paper stock: Papercovers – 12 point
Preprints – 100#
Bookjackets – 100#
Lamination: Gloss or matte lay-flat

ORDERING INFORMATION

Convenient web interface portal at www.MapleShortRun.com
Full media flexibility between our offset and digital platforms via the *FlexStream* program
Please contact your Sales Representative for additional information on digital printing